

Date: Wednesday, 25/03/2009 10:10:31 AM
 User: Chantal Lavoie

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HOOK STRIP
Job Number : 46686	
Estimate Number : 13637	
P.O. Number :	Part Number : D38003200
This Issue : 25/03/2009 S.O. No. :	Drawing Number : D3800 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : 25/03/2009 Type : PURCHASED PARTS	Drawing Revision : B
Previous Run : 43367	Material :
Written By :	Due Date : 01/04/2009 Qty: 30 ⁵⁰ Um: Each
Checked & Approved By : <u>C209/03/25</u>	
Comment : Est Rev:A 08-10-21 revB as per dwg DD verified by:EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: Issue P/O: 8447 C209/03/25 50ft
 Purchase Part Number: 9776K98 (5FT) , 9776K77(10FT) , 9776K81(15FT) , 9776K24(30FT) 9776K118
(50FT) 9776K34(75FT)
 Supplier: McMASTER CARR
 Certificate of conformity is required

2.0	D38003200	Hook and Loop Strip (2" Hard)
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Comment: Qty.: 1.0000 f(s)/Unit Total : 50 ~~30~~.0000 f(s)
 Hook and Loop Strip (1" Soft)

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Recieve & Inspect for Transit Damage
 Ensure Material Release Note is attached

88 09/03/30 x50ft

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

50 09/03/30 x50ft

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: 135

9/3/

soft
50ft

Date: Wednesday, 25/03/2009 10:08:55 AM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HOOK STRIP

Job Number: 46686

Part Number: D38003200

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/04/01 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 09-0331

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

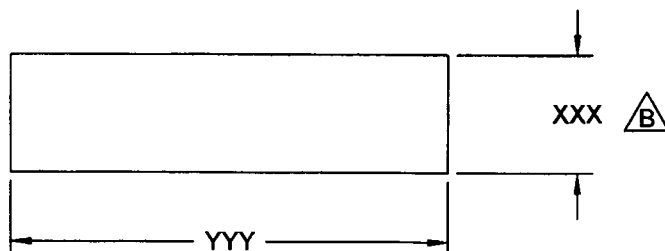
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

SPECIFICATION CONTROL DRAWING



DESCRIPTION: HOOK AND LOOP STRIP WITH ADHESIVE BACK

SPECIFICATION: D3800-1-XXX-YYY LOOP STRIP (ie. SOFT VELCRO STRIP)
D3800-3-XXX-YYY HOOK STRIP (ie. HARD VELCRO STRIP) (B)

WHERE 'XXX' IS WIDTH IN HUNDREDTHS OF AN INCH
AND 'YYY' IS LENGTH IN TENTHS OF AN INCH

EG. 1" WIDE BY 2.5" LONG LOOP STRIP = D3800-1-100-025
2" WIDE BY 10.0" LONG HOOK STRIP = D3800-3-200-100

PART NUMBER	WIDTH	PURCHASE
D3800-1-100-YYY LOOP STRIP	1.0	McMASTER CARR P/N: 9776K122, 9776K126, 9776K18, 9776K28, 9776K131, 9776K38
D3800-3-100-YYY HOOK STRIP	1.0	McMASTER CARR P/N: 9776K97, 9776K113, 9776K13, 9776K23, 9776K117, 9776K33
D3800-1-100-YYY & D3800-3-100-YYY (PURCHASED AS COMBINATION PACK)	1.0	McMASTER CARR P/N: 9776K72, 9776K76, 9776K79, 9776K84, 9776K88, 9776K93
D3800-1-200-YYY LOOP STRIP	2.0	McMASTER CARR P/N: 9776K123, 9776K127, 9776K19, 9776K29, 9776K132, 9776K39
D3800-3-200-YYY HOOK STRIP	2.0	McMASTER CARR P/N: 9776K98, 9776K114, 9776K14, 9776K24, 9776K118, 9776K34
D3800-1-200-YYY & D3800-3-200-YYY (PURCHASED AS COMBINATION PACK)	2.0	McMASTER CARR P/N: 9776K73, 9776K77, 9776K81, 9776K85, 9776K89, 9776K94

NOTES:

- MATERIAL: WOVEN NYLON HOOK AND LOOP WITH ADHESIVE BACK
BEIGE COLOR
ACCEPTABLE SUPPLIERS PER ABOVE TABLE
- FINISH: N/A
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: NONE
- WEIGHT: N/A

RELEASED
08.10.19/MB

c209/03/25
W10:46686

B	ADD 1" WIDTH OPTION, "XXX-YYY" WAS "XXX", ADD ADDITIONAL McMASTER PART NUMBERS	CP	08.09.09
A	NEW ISSUE	CP	08.06.18
REV.	DESCRIPTION	BY	DATE
DESIGN	GP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	GP		
CHECKED	PH	DRAWING NO. D3800	REV. B
MFG. APPR.	E	SHEET 1 OF 1	
APPROVED	MB	TITLE	SCALE
DE APPR.	H	HOOK AND LOOP STRIP	NTS
DATE	08.09.09	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

McMASTER-CARR®

Page 1 of 1

Purchase Order
PO00008447McMaster-Carr Number
4583199-02

03/25/2009

200 Aurora Industrial Parkway
Aurora OH 44202
330-995-5500
c.e.sales@mcmaster.comDart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: Main Finished Goods Location

Line	Description	Ordered	Shipped
63215K52	Stainless Steel Ball Joint Swivel Bearing, PTFE Lined, 1/4" ID, 21/32" OD, 11/32" Overall Width	20 Each	20

3 - 483 - 02 07 - 01 K52 20 EA 1

Shipped separately from our Chicago warehouse on 03/25

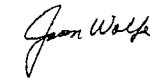
9776K118 2" X 50' L Hook, Adhesive Back, Beige

Length 1 1

509/03/20

Certificate of compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog.

Jason Wolfe
Compliance Manager

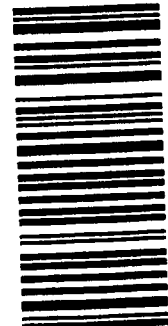
88 09/07/30

Dart Aerospace Ltd

EXP

Cycle

24

1 lb
1 lineFW1WBP31
03/25/2009
10:02/10:22
530

9008736900321



